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**Genuine Parts & Accessories** 





# Innovations





Skims more buildup-producing debris than standard filtration systems



Rigid Bond™ Shell

Three layers create a strong, scratch-resistant shell

1988



### Accu-Ssage<sup>™</sup> Seat

Customer-favorite seat delivers full-body immersive experience

1991



### SunScents™ Aromatherapy

Added relaxation through a built-in aromatherapy dispensing system

1992





Simple backlit controls for easy spa operation

1984





WATCH VIDEO



#### MicroClean® Filtration

Superior horizontal position removes the tiniest particles for clean\*, clear water

2002





make water and air

feel exceptional

2003

Circulation pump filters and treats more water per minute





#### **Dynamic Flow™ Pump**

for clean' water faster

2005





# CLEARRAY ACTIVE OXYGEN®

Uses the power of nature-inspired ozone+UV-C to work harder and clean your water longer

2020



### SmartTub® System

Making it easier than ever to use, monitor, and maintain your spa from your smart device

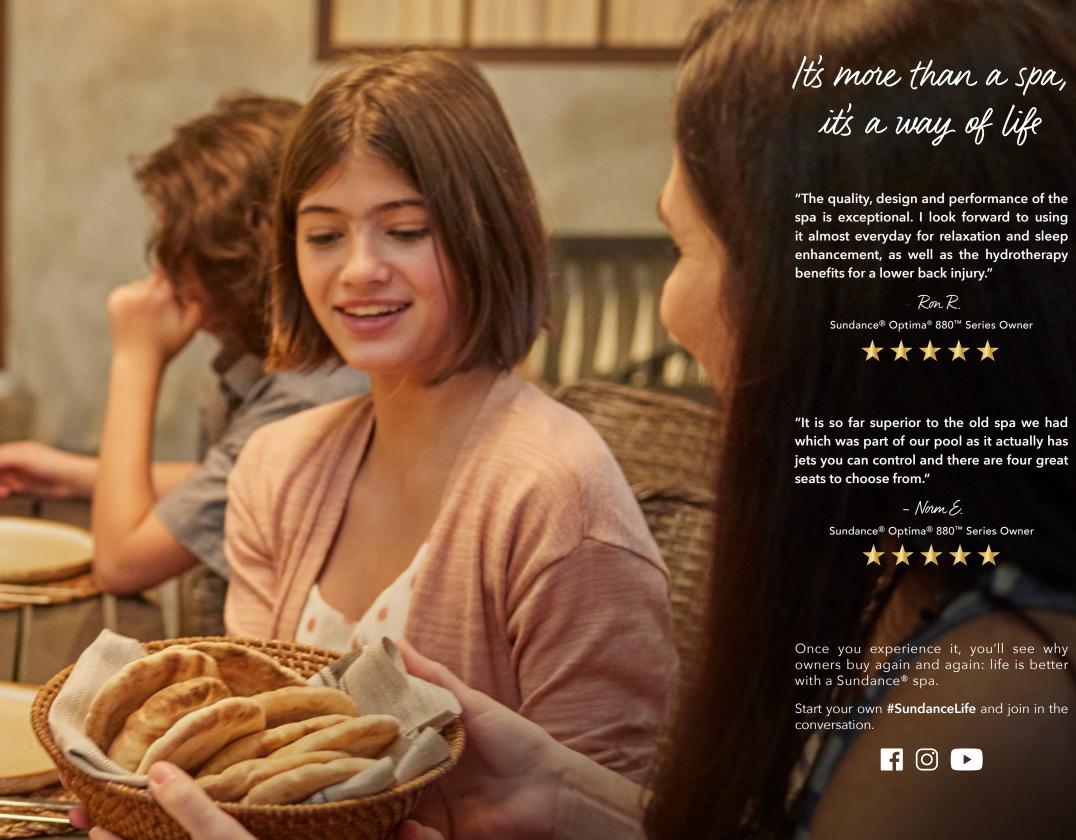
2018





# Revolutionizing the Spa Industry





Sundance Spas Global

Sundance® Spas can be found in more than 750 retail locations in 75 countries worldwide.

Algeria

Australia

Austria

Belarus

Belgium

Bosnia/Herzegovina

Bulgaria

Canada

Canary Islands

China

Costa Rica

Croatia

Cyprus

Czech Republic

Denmark

Egypt

Estonia

Finland

France

French Polynesia

Germany

Greece

The Grenadines

Hong Kong

Hungary

Iceland

India

Indonesia

Ireland

Israel

Italy

Japan

Kenya

Latvia

Liechtenstein

Lithuania

Luxembourg

Malaysia

Maldives

Malta

Mexico

Montenegro

Morocco

Netherlands

Netherlands Antilles

New Zealand

Nigeria

Norway

Panama

Philippines

Poland

Portugal

Romania

Russia

Singapore

Slovakia

Slovenia

Spain

South Korea

Sri Lanka

St. Vincent

Sweden

Switzerland

Taiwan

Thailand

Turkey

Ukraine

United Kingdom

**United States** 

Uruguay

Vietnam

Virgin Islands





# Good Cause Spas®

Whether helping generations of families come together or giving back to those who give so much, supporting good causes in our communities simply feels like the perfect fit.

Please join Sundance\* Spas and the Good Cause Spas\* movement in our support of the many worthy organizations that strive to help our neighbors, heroes, and champions.



Total amount donated to worthy causes since 2016:

\$114,200



Number of spas donated since December 2016:

77



Learn how Sundance® Spas supports good causes in the community by visiting: www.GoodCauseSpas.com





Sundance® Spas donates a spa to WISH for OUR HEROES for every 100 Sundance® spas sold at each participating dealer location in a single calendar year. Please join us in celebrating the dealers that helped contribute to this worthy cause.

A1 Pools Accent **AJ Spas All Season Spas Aqua Quip Aquarius Arctic Home Living Atlanta Hot Tub Center Backyard Spa & Leisure Backyards of America Big Johns Big Sky Spas Blackthorne Pools & Spas Carefree Spas of Indianapolis Champagne Spas Desert Oasis Emerald Great Bay Spa & Sauna Hot Tub Factory Imagine Backyard Living Innovations FQL Inside Out Home Recreation** 

Le Dipping Parlor Mastercrafts **Mountain Leisure Hot Tubs New England Spas North Idaho Spas Performance Pool & Spa Pool City** Porter's Mountain View **Red Rock Spas Redmond Spa & Stove** Rejuvenate Pool & Spas SDS of Anaheim Spa & Sauna Co Spa Palace SDS of NH **SDS** of Viaslia **Sundance of Twin Ports Superior Hot Tubs** Take A Break Spas & Billiards **The Great Escape** The Spa & Sauna Co.





# Fluid Dynamics Principles

Patented Fluidix® jets were codeveloped with Bowles Fluidics Corp, experts in the movement of liquids and gases.

That's why a massage in a Sundance® spa feels different than anything you've experienced before. Delivering power, motion, and massage, you'll be whisked away by the customized experience that's perfect for you.

Fluidix® jets operate without bearings that can clog or parts that wear out, combining air and water to create highly refined massage sensations. Each jet is positioned to reach pressure points used in reflexology and acupressure so stress and strain can be a distant memory.

Power,

Motion,

Massage.

\*available in select models





# Fluidix Tets by Series



# **Deep Tissue**



Maximum Massage Coverage



#### WHIRLPOOL JET

Adjustable, vigorous, deep musclepenetrating massage known for its boldness.



#### FLUIDIX INTELLI-JET™

Adjustable water flow and oscillating direction for a custom deep tissue massage.



#### **ACCU-PRESSURE™ JET**

Deep-tissue massage to relieve muscle tension and joint pain.



#### FOCUS RELIEF® JET

Soothing bubbles for either a concentrated deep tissue massage or soft tissue effervescent effect.



#### **VORTEX JET™**

Adjustable rifling action delivers swirling sensation for high and low impact therapeutic massage.



#### FLUIDIX® ST™ JET

Focused, deep-tissue jet stream adjustable for intensity and pressure.



#### **PULSATOR™ JET**

Pulsing massage action to reduce discomfort of carpal tunnel syndrome in wrists.

**780** Series Comprehensive



#### **VORTEX JET™**

Adjustable rifling action delivers swirling sensation for high and low impact therapeutic massage.



#### MINI VORTEX JET™

Utilizes high-impact and low-impact targeted stream of water with unique rifling action adjustable for optimal massage.



#### ADJUSTABLE ACCU-PRESSURE™ JET

Adjustable deep tissue jet offers more control over your therapeutic experience.



#### SMT™ MICRO JET

Small, targeted massage to ease neck tension.



#### **ACCU-PRESSURE™ JET**

Deep-tissue massage to relieve muscle tension and joint pain.

## Muscle Release

# **Relaxation**



#### FLUIDIX® REFLEX™ JET

Adjustable, back and forth Swedish-style massage motion to increase circulation and relax your body.



#### FLUIDIX® NEX™ JET

Adjustable to relieve neck tension and strain in small muscles and sensitive nerves.



#### **SILENT AIR® INJECTOR JET**

Injects a small, gentle stream of bubbles in the water that also diffuse the SunScents™ fragrance aromatherapy system.







#### SMT™ FLUIDIX® JET

Medium, spiral-action massage to ease tension-prone areas in small muscle groups and joints.



### The Art of Relaxation



#### STRESS-RELIEF

Everyday stress can create muscle tension and restrict blood flow, causing headaches, sleeplessness, fatigue and soreness. Hydrotherapy is an effective solution to free your stress.

Deep Tissue



#### **RENEWAL**

By getting a break from the pace of our lives and submersing in an emotional sanctuary, you can relax, rejuvenate and rehabilitate your body, mind, and soul.

Pressure Point



#### **HEALING**

Sundance® Spas continues the tradition of using the restoring properties of water and massage to provide relief and rejuvenation to repair muscles faster.

Muscle Release



Relaxation

#### **CHROMATHERAPY**

Light has a profound effect on our moods and peace of mind. Chromatherapy, also known as color therapy, uses individual colors in the spectrum to boost and balance energy in your body.



Relaxation

#### **AROMATHERAPY**

Without lessening water quality, Sundance® SunScents™ are injected into bubbles and then released when they come to the surface, leaving you feeling renewed.

# Clean Water

Combines ozone and UV-C technology in a manner compatible with traditional chlorine\*\* or bromine sanitizers, to provide a hands-free approach to water care.

# Step 1: Filtration Systems



### Dynamic Flow™ circulation pump

This leading energy-efficient high volume pump filters and treats more water per minute through the system than a low volume pump for cleaner water faster.



### SlipStream<sup>™</sup> weir gate

Extra wide weir gate floats with the water level to skim more build up-producing debris than standard filtration systems. Compatible with SunPurity™ Minerals.



#### Proprietary horizontal filter

Unlike traditional filtration systems, the horizontal position of the pleated filter allows water to flow through the entire filter to remove the tiniest particles in the water for cleanest, clearest water.

## Filtration System by Series



### MicroClean® Ultra Filtration System



**880**™ series

MicroClean® Ultra Filtration System with horizontal MicroClean® Ultra filter, SlipStream™ weir with SunPurity™ mineral cartridge fitting, Dynamic Flow™ circulation pump and CLEARRAY® UV-C Technology.



### MicroClean® Filtration System



MicroClean® Filtration System with horizontal MicroClean® filter, SlipStream™ weir with SunPurity™ mineral cartridge fitting, Dynamic Flow™ circulation pump and CLEARRAY® UV-C Technology.



### MicroClean® Mini Filtration System



MicroClean® Mini Filtration System with horizontal 75 square foot filter with spun core and proprietary water skimmer.



# CLEARRAY

The CLEARRAY Active Oxygen® System\*\*\* injects a low dose of ozone into the water before it passes by the UV-C light, energizing active oxygen molecules to work harder to clean\* the water longer. This advanced oxidation process naturally activates active oxygen molecules to help clean\* the water. The CLEARRAY Active Oxygen® Clean Water System is standard on 980™, 880™, and 780™ Series spas.

# Step 2: Water Care Technology

#### How it Works

- Hot tub water is injected with a low dose of ozone and mixed thoroughly. Ozonated water is then exposed to a UV-C bulb to energize the molecules. When ozonated water is treated by the UV-C rays, active oxygen is unlocked to clean\* your water
- The water is then pumped back into the hot tub where it continues to polish the water, allowing debris to be easily removed through the filters.

# Ozone + UV-C Light = Better Together

#### Proprietary Automatic Oxidizer

Ozone systems have been used for many years in hot tubs as well as traditional water treatment facilities. By limiting the levels of ozone generated, and maximizing its effectiveness by exposing it to UV-C light, it is converted to active oxygen to give you more cleaning\* power without increasing the wear and tear on equipment and covers that traditional ozone systems are known for.

#### Nature-inspired UV-C Light

UV-C Light is a natural part of the spectrum of electromagnetic energy generated by the sun. Working together, Ozone and UV-C Light enhance the performance of this clean\* water system.

# Step 3: Water Balancers



### Water Balancers

Sundance® Spas, the trusted leader in spa technology, offers a complete line of genuine water care products that are backed by the quality, innovation and service that you expect from our brand.



### SunPurity<sup>™</sup> PLUS

A very effective water enhancer that helps provide a full system cleanse.

# Craftsmanship

Every element\* is designed specifically for your Sundance® spa for quality and reliability that's built in.

## SunStrong® Cover

A properly-fitting cover protects your spa from debris and heat loss.

## **Fully Insulated**

Protects against air, moisture and sound and reduces energy required to run the spa.

### Efficient Heater

Heating element transfers heat to the water, increasing thermal efficiency and resisting corrosion.

## Rigid Bond™Shell

Proprietary shell manufacturing process makes acrylic stronger and increases thermal retention properties.

### Tool-free Access

Easily access the drain and critical components in your spa without tools, saving time and making maintenance trouble-free.

# SunStrong® and SunSide® Cabinets

High quality, UV-resistant synthetic cabinetry is durable and low maintenance.

## Synthetic Base

Provides a solid foundation impervious to nature, moisture and the elements.

#### Additional Features

- SmartTub<sup>®</sup> System
- CLEARRAY Active Oxygen® System
- Indicator Light
- Quick Drain Feature
- Intelligent Controls









#### Convenience from an App

- Get real-time notifications and reminders
- Track energy usage reports
- Pair with Siri, Alexa, Google Assistant
- Enjoy new features updated

#### **Full Control from Anywhere**

- Adjust the temperature, jets, and lights
- Lock down your hot tub and
- Set up an automated usage schedule

#### Peace of Mind When Home or Away

- Automatically alerts your dealer if your hot tub needs attention
- Detect power outages, freezing, and overheating
- Optimize energy savings with industryfirst Smart Heat Mode, which learns your usage and lets you control how much



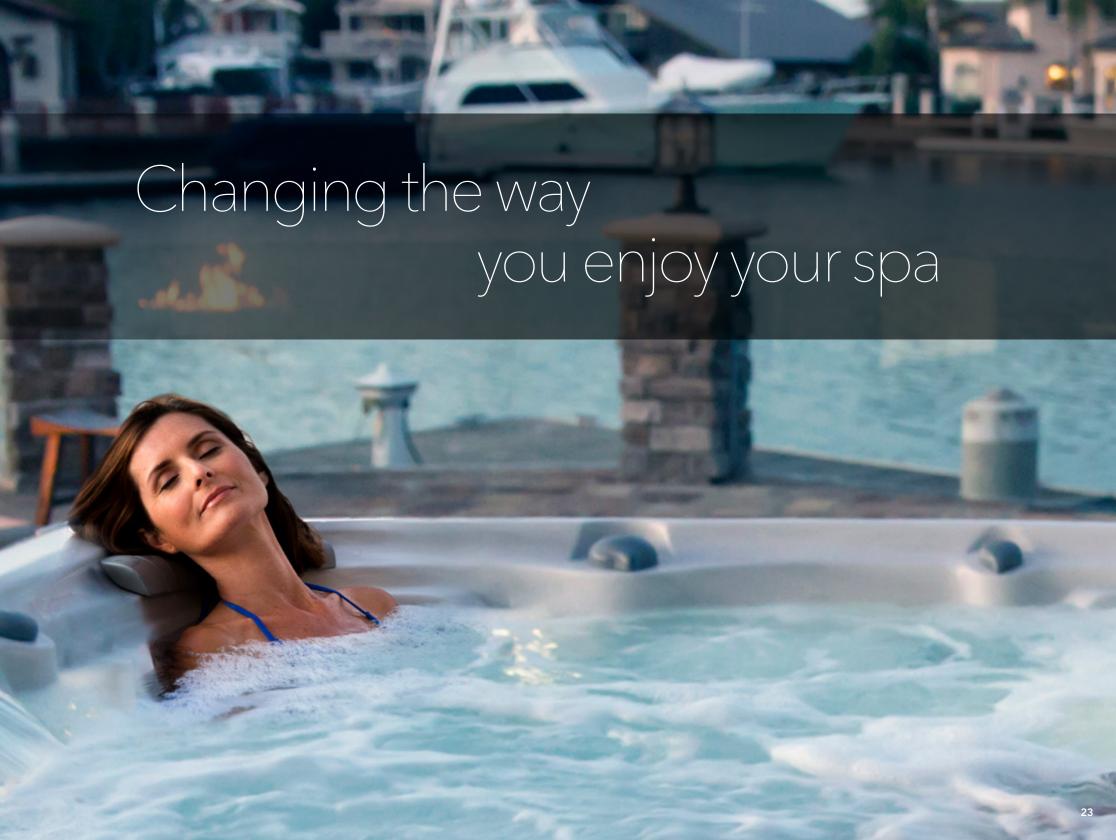




SmartTub® system uses cellular-based communication and requires cell service from our provider partner in your area. See website for details.

\*Requires subscription beginning in second year of ownership.

# 980 Series PREMIUM FEATURES • Up to 10 jet varieties • Patented Fluidix® Jets • Stainless steel jet trim Specialty Silent Air® injector jets • MicroClean® Ultra filtration system Premium accents • Integrated interior lighting Accent lighting • Tool-free cabinetry • SunCooler<sup>™</sup> cold storage • Wide sheet waterfall • i-Touch control • Quick Drain • Synthetic base • Dynamic Flow™ circulation pump • SmartTub® system • SunStrong® Extreme cover



Founded upon consumer-favorite Sundance® spa features and laced with never-before-seen design and style, the 980™ Series will change the way you enjoy your spa.



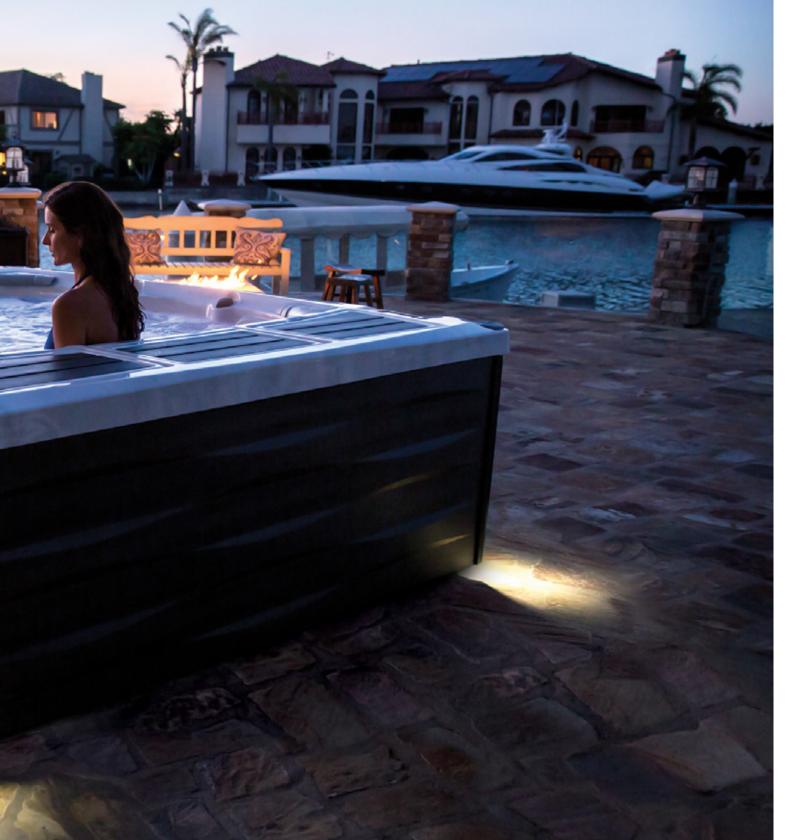




Claremont®







#### **DESIGN**

- Geometric exterior cabinetry highlighted by architectural corner lighting
- Lounge deck with SunCooler™ cold storage areas
- Low profile for easy entry and exit for soakers of any age

#### **EXPERIENCE**

- Spacious seats highlighted by LED lighting
- Patented Fluidix® jets and up to 10 massage varieties
- Upgraded Accu-Ssage<sup>™</sup> therapy seat
- Specialty Silent Air® injector jets

#### **WATER CARE**

- MicroClean® Ultra Filtration System
- Slipstream<sup>™</sup> skimmer
- CLEARRAY Active Oxygen® System
- CLEARRAY® On-Demand

#### **FEATURES**

- Glass i-Touch control for easy use day or night
- Tool-free cabinetry removal
- Robust synthetic base
- SunStrong® Extreme cover
- SmartTub® system
- SunScents<sup>™</sup> aromatherapy (scents sold separately)

#### **UPGRADES**

- Integrated BLUEWAVE® stereo (optional)
- Winter Wrap insulation (optional)



# Interior Lighting



Spacious seats are highlighted by the even glow of LED lighting for beauty and safety



# Advanced Control



Glass i-Touch Control with smart device functionality makes it even easier to use and enjoy your spa day or night







# Geometric Cabinetry



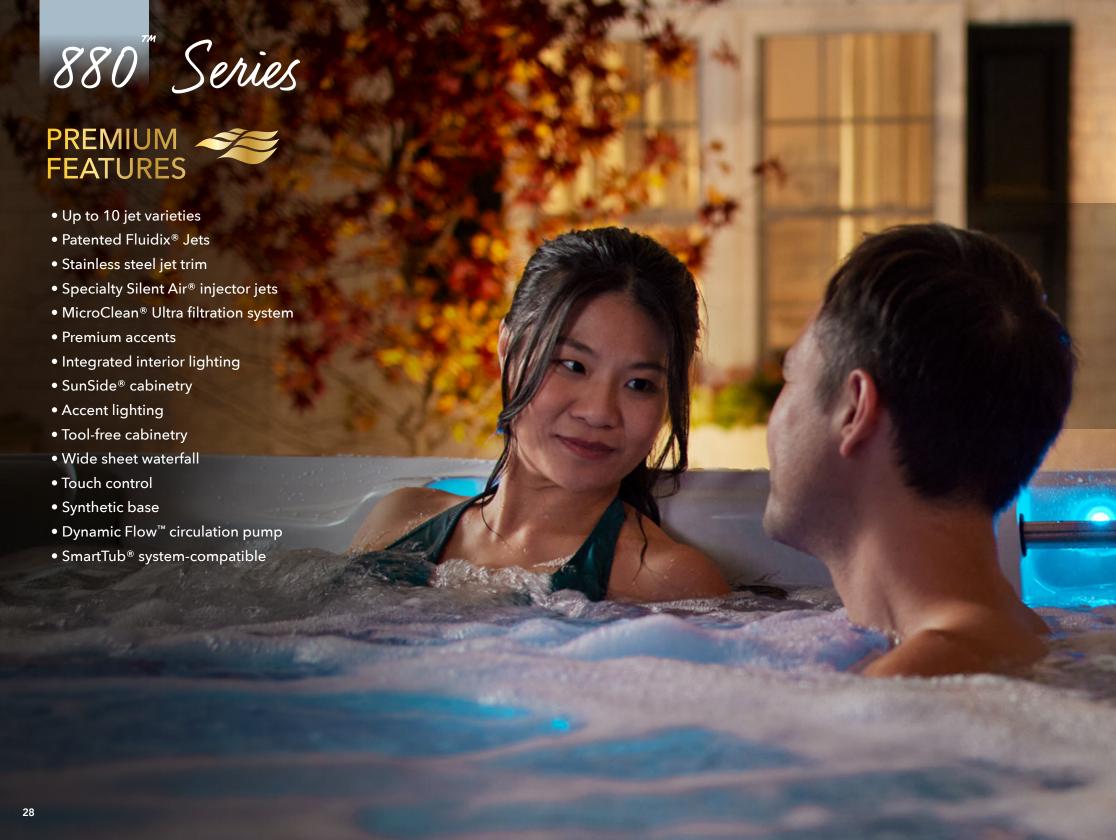
Crisp, rhythmic texture of the exterior cabinetry highlighted by corner lighting combines classic beauty and modern form



# Additional Seating and Convenience



A low profile, flat top rail and lounge deck offer more places to sit and socialize. SunCooler<sup>™</sup> cold storage areas, integrated into the lounge deck, feature removable lid for easy fill, pump-assisted drain and an internal light for use day or night





See why Sundance® spa owners buy again and again. We are continuously innovating, giving the 880™ Series thoughtful design and features you can't live without.



Aspen®



Optima®



Marin<sup>®</sup>



Capri®



Maxxus<sup>™</sup>



Cameo®



Altamar®





#### **EXPERIENCE**

- Patented Fluidix® jets and up to 10 massage varieties
- Accu-Ssage™ therapy seat
- Specialty Silent Air® injector jets

#### **WATER CARE**

- MicroClean® Ultra Filtration System
- Slipstream<sup>™</sup> skimmer
- CLEARRAY Active Oxygen® System
- CLEARRAY® On-Demand
- Silent Spa® filtration

#### **FEATURES**

- i-Touch control with color screen
- Integrated LED lighting with external indicator light
- Premium metallic, illuminated accents
- Dual-purpose beverage concierge filter lid
- SunSide® Cabinetry
- Exterior lighting
- Tool-free cabinetry for easy equipment access
- Synthetic base
- Illuminated grab bars
- Quick Drain
- SunScents<sup>™</sup> aromatherapy (scents sold separately)

#### **UPGRADES**

- Integrated BLUEWAVE® stereo (optional)
- SmartTub® system (optional)
- FlexFill™ Plus insulation (optional)
- SunStrong® Extreme Cover (optional)



## MicroClean® Ultra MICROCLEAN® Filtration System



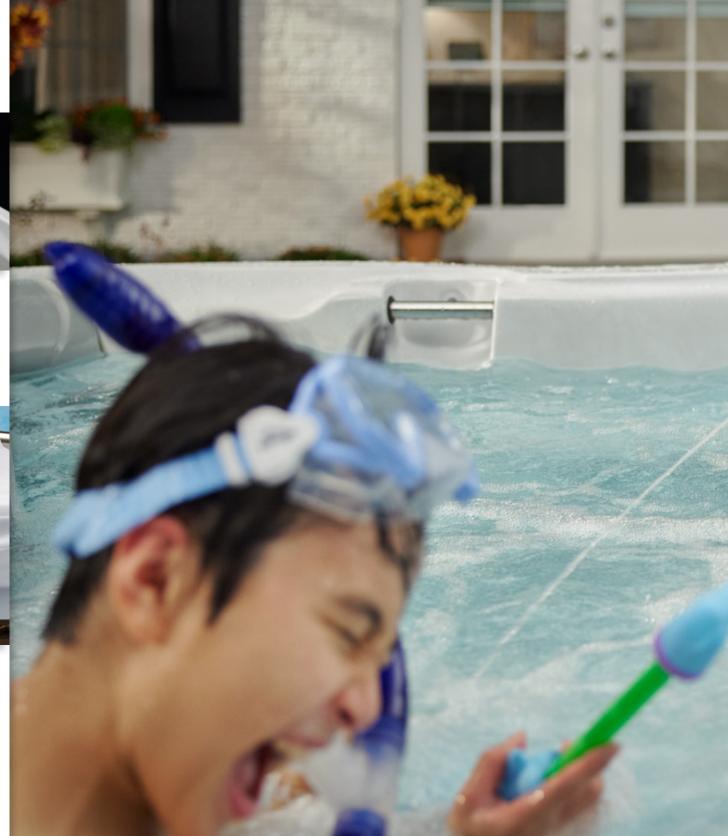
MicroClean® Ultra Filtration System sets the standard for robust, efficient water filtration



## i-Touch Control Panel



Spas often get the most use at night, so an advanced control amplifies ease of use. With a glowing, color, touch screen control and icon-driven menus programming your spa is even easier any time of day







# Accu-Ssage<sup>™</sup> Therapy Seat

Complete with arm rests, this customer favorite seat delivers relaxation to your neck, back, hips, calves, and wrists in our deepest, full-body immersion experience



# Silent Air® Injector Jets

An exclusive blower and air-only jets deliver a soft tissue massage and optional SunScents™ aromatherapy for a soothing experience

Create your perfect backyard retreat

We believe the 780™ Series should enhance your life, so we combined new technologies with good old fashioned know-how to craft intuitive, well-rounded spas that are a delight to use.

#### **EXPERIENCE**

- Patented Fluidix® jets and up to 6 jet varieties
- SMT<sup>™</sup> therapy seat
- Accu-Pressure<sup>™</sup> therapy seat

#### **FEATURES**

- Streamlined digital control panel with illumination
- Enhanced LED lighting with external indicator light
- Tool-free cabinetry
- Synthetic base

#### **WATER CARE**

- MicroClean® Filtration System
- Slipstream<sup>™</sup> skimmer
- CLEARRAY Active Oxygen® System
- CLEARRAY® On-Demand

#### **UPGRADES**

- BLUEWAVE® stereo (optional)
- SmartTub® system (optional)
- FlexFill™ Plus insulation (optional)
- SunStrong® Extreme Cover (optional)



Chelsee®



Hamilton™



Montclair™



Bristol™



Dover™







### MicroClean® Filtration System



MicroClean® Filtration System makes it easy to keep your water clean and fresh



### Streamlined Digital Control Panel

Illuminated control panel makes it easier to program your spa and puts CLEARRAY® On-Demand right at your fingertips





Take that "spa feeling" with you wherever you go The 680™ Series will make you feel good long after you leave the water.

### **FEATURES**

- Proprietary Jets
- Adjustable massage options
- MicroClean® Mini Filtration System
- CLEARRAY® UV-C Technology
- Simplified control panel
- Tool-free cabinetry
- Exterior lighting

### **WATER CARE**

- MicroClean® Mini Filtration System
- Slipstream<sup>™</sup> skimmer

### **UPGRADES**

- SunStrong® Extreme Cover (optional)
- SmartTub® system (optional)



McKinley®



Ramona®



Edison®



Peyton™



Prado®



Alicia™







### MicroClean® Mini Filtration System



Horizontal 75 square foot filter with spun core and proprietary water skimmer.



# Simplified Control Panel

Streamlines spa functions to make it easy to focus on relaxation

# Servies M2 086





# $Kingston^{TM}$

Seats 6-7

7'8" x 8'4" x 34" (234 cm x 254 cm x 86 cm)















**DRY WEIGHT** TOTAL FILLED WEIGHT AVERAGE SPA VOLUME **JET PUMPS** 

NORTH AMERICA (60 Hz) EXPORT (50 Hz)

**TOTAL JETS** AIR BLOWER

MASSAGE VARIETY

1,048 lbs (475 kg) 5,310 lbs (2,409 kg)

401 US gal (1,518 liters)

3x TheraMax<sup>™</sup> 1-Speed 2.5 hp Continuous 3x TheraMax<sup>™</sup> 1-Speed 2.0 hp Continuous

57 + 12 Air Injector Jets

1.5 hp air pump

8

WATER SYSTEM LIGHTING **ELECTRICAL REQUIREMENTS\*** 

NORTH AMERICA (60 Hz) EXPORT (50 Hz)

TITANIUM COIL HEATER



**Estimated Monthly Cost** \$15.98

MicroClean® Ultra Filtration System

Seat accent lights, waterfall, SunCooler™, exterior and underwater

240 VAC @ 50A or 60A 230 VAC @ 24A, 26A 5.5 kW1

> w/ Winter Package \$15.19

<sup>&</sup>lt;sup>1</sup>2.7 KW on 50 Hz export spas.

<sup>\*</sup>See manual for more configurations



Claremont®

Seats 5-6

7'8" x 8'4" x 34" (234 cm x 254 cm x 86 cm)













MicroClean® Ultra Water Management



Seat accent lights, waterfall,  $SunCooler^{\mathsf{TM}}$ , exterior and underwater



DRY WEIGHT 1,045 lbs (474 kg) TOTAL FILLED WEIGHT 5,348 lbs (2,426 kg) AVERAGE SPA VOLUME 405 US gal (1,533 liters) JET PUMPS NORTH AMERICA (60 Hz) 3x TheraMax<sup>™</sup> 1-Speed 2.5 hp Continuous EXPORT (50 Hz) 3x TheraMax<sup>™</sup> 1-Speed 2.0 hp Continuous **TOTAL JETS** 59 + 6 Air Injector Jets AIR BLOWER 1.5 hp air pump MASSAGE VARIETY 10

WATER SYSTEM LIGHTING **ELECTRICAL REQUIREMENTS\*** 

NORTH AMERICA (60 Hz)

EXPORT (50 Hz) TITANIUM COIL HEATER 230 VAC @ 24A, 26A

240 VAC @ 50A or 60A

5.5 kW1



Estimated Monthly Cost w/ Winter Package \$14.90

\$13.82

<sup>&</sup>lt;sup>1</sup>2.7 KW on 50 Hz export spas.



### Aspen<sup>®</sup>

Seats 7-8

7'7" x 9'2" x 41.5" (231 cm x 280 cm x 106 cm)



JET PUMPS NORTH AMERICA (60 Hz) EXPORT (50 Hz) **TOTAL JETS** 

AIR BLOWER

MASSAGE VARIETY

6,784 lbs (3,077 kg) 520 US gal (1,968 liters)

3 TheraMax<sup>™</sup> 2.5 hp (5.1 bhp²) 3 TheraMax<sup>™</sup> 2.0 hp (2.6 bhp²) 66 + 14 Air Injector Jets 1.5 hp air pump

**Estimated Monthly Cost** w/ EcoWrap® \$19.22 \$13.68

**LOUNGE** 



WATER SYSTEM MicroClean® Ultra Filtration System LIGHTING Integrated

**ELECTRICAL REQUIREMENTS**\*

NORTH AMERICA (60 Hz) 240 VAC @ 50A or 60A EXPORT (50 Hz) 230 VAC @ 24A, 26A

TITANIUM COIL HEATER 5.5 kW



### Maxxus<sup>™</sup>

Seats 6

7'7" x 9'2" x 41.5" (231 cm x 280 cm x 106 cm)



**JET PUMPS** NORTH AMERICA (60 Hz) EXPORT (50 Hz) **TOTAL JETS** AIR BLOWER MASSAGE VARIETY

1,143 lbs (518 kg) 6,898 lbs (3,129 kg) 540 US gal (2,044 liters)

3 TheraMax<sup>™</sup> 2.5 hp (5.1 bhp²) 3 TheraMax<sup>™</sup> 2.0 hp (2.6 bhp²) 65 + 6 Air Injector Jets 1.5 hp air pump

Estimated Monthly Cost w/ EcoWrap® \$18.79

\$15.48



WATER SYSTEM MicroClean® Ultra Filtration System LIGHTING Integrated

**ELECTRICAL REQUIREMENTS** 

NORTH AMERICA (60 Hz) 240 VAC @ 50A or 60A EXPORT (50 Hz) 230 VAC @ 24A, 26A

TITANIUM COIL HEATER 5.5 kW





# Optima<sup>®</sup>

Seats 6-7

7'5" x 7'5" x 37.5" (226 cm x 226 cm x 96 cm)

DRY WEIGHT TOTAL FILLED WEIGHT AVERAGE SPA VOLUME JET PUMPS

NORTH AMERICA (60 Hz) EXPORT (50 Hz) **TOTAL JETS** 

AIR BLOWER MASSAGE VARIETY 924 lbs (419 kg) 5,344 lbs (2,424 kg)

2 TheraMax<sup>™</sup> 2.5 hp (5.1 bhp²) 2 TheraMax<sup>™</sup> 2.0 hp (2.6 bhp²) 47 + 14 Air Injector Jets 1.5 hp air pump

410 US gal (1,552 liters)

8



**Estimated Monthly Cost** w/ EcoWrap®

\$14.54 \$11.45



WATER SYSTEM MicroClean® Ultra Filtration System LIGHTING Integrated

**ELECTRICAL REQUIREMENTS**\*

NORTH AMERICA (60 Hz) 240 VAC @ 40A, 50A or 60A

EXPORT (50 Hz) 230 VAC @ 17A, 15A

TITANIUM COIL HEATER 5.5 kW1



### Chelsee®

Seats 6-7

7'5" x 7'5" x 36" (226 cm x 226 cm x 92 cm)



873 lbs (396 kg) 5,210 lbs (2,363 kg) 400 US gal (1,514 liters)

40

Estimated Monthly Cost w/ EcoWrap® \$16.92

\$12.96





JET PUMPS

NORTH AMERICA (60 Hz) 2 TheraMax<sup>™</sup> 2.5 cont hp (5.1 bhp²) 2 TheraMax<sup>™</sup> 2.0 cont hp (2.6 bhp²) EXPORT (50 Hz)

**ELECTRICAL REQUIREMENTS** 

240 VAC @ 40A, 50A or 60A NORTH AMERICA (60 Hz) 230-240 VAC @ 20A, 30A or 40A EXPORT (50 Hz)

STAINLESS STEEL HEATER 5.5 kW1



# McKinley<sup>®</sup>

Seats 6-7

7'5" x 7'5" x 36" (226 cm x 226 cm x 92 cm)

**DRY WEIGHT** 778 lbs (353 kg) TOTAL FILLED WEIGHT 5,115 lbs (2,320 kg) AVERAGE SPA VOLUME 410 US gal (1,552 liters)

**TOTAL JETS** 

**Estimated Monthly Cost** 



WATER SYSTEM MicroClean® Mini Filtration System LIGHTING Classic

JET PUMPS

2-speed 2.5 hp (4.5 bhp²) 1-speed 2.5 hp (4.8 bhp²) NORTH AMERICA (60 Hz) 2-speed 2.0 hp (2.6 bhp²) 1-speed 2.0 hp (3.0 bhp²) EXPORT (50 Hz)

**ELECTRICAL REQUIREMENTS** 

240 VAC @ 40A, 50A or 60A NORTH AMERICA (60 Hz) EXPORT (50 Hz) 230 VAC @ 20A, 30A or 40A

STAINLESS STEEL HEATER 5.5 kW1



### Edison<sup>®</sup>

Seats 6

7' x 7' x 36" (214 cm x 214 cm x 92 cm)

**DRY WEIGHT** 758 lbs (344 kg) TOTAL FILLED WEIGHT 4,511 lbs (2,046 kg)

AVERAGE SPA VOLUME 350 US gal (1,325 liters) TOTAL JETS 36



**Estimated Monthly Cost TBD** 





WATER SYSTEM MicroClean® Mini Filtration System LIGHTING Classic JET PUMPS

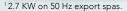
NORTH AMERICA (60 Hz)

2-speed 2.5 hp (4.5 bhp²) 1-speed 2.5 hp (4.8 bhp²) EXPORT (50 Hz) 2-speed 2.0 hp (2.6 bhp²) 1-speed 2.0 hp (3.0 bhp²)

**ELECTRICAL REQUIREMENTS\*** 

NORTH AMERICA (60 Hz) 240 VAC @ 40A, 50A or 60A EXPORT (50 Hz) 230 VAC @ 20A, 30A or 40A

STAINLESS STEEL HEATER 5.5 kW1





### Cameo® Seats 5-6





WATER SYSTEM

NORTH AMERICA (60 Hz)



MicroClean® Ultra Filtration System

240 VAC @ 40A, 50A or 60A

7'5" x 7'5" x 37.5" (226 cm x 226 cm x 96 cm)

DRY WEIGHT TOTAL FILLED WEIGHT AVERAGE SPA VOLUME JET PUMPS

962 lbs (436 kg) 4,882 lbs (2,214 kg) 370 US gal (1,401 liters)

NORTH AMERICA (60 Hz) EXPORT (50 Hz) **TOTAL JETS** 54 + 6 Air Injector Jets AIR BLOWER 1.5 hp air pump

2 TheraMax<sup>™</sup> 2.5 hp (5.1 bhp²) 2 TheraMax<sup>™</sup> 2.0 hp (2.6 bhp²)

MASSAGE VARIETY

**Estimated Monthly Cost** w/ EcoWrap® \$11.38 \$14.04

875 lbs (397 kg)

LIGHTING Integrated **ELECTRICAL REQUIREMENTS**\*

EXPORT (50 Hz) 230 VAC @ 17A, 15A

TITANIUM COIL HEATER 5.5 kW1



### Altamar<sup>®</sup>



6'9" x 7'2" x 37.5" (206 cm x 219 cm x 96 cm)

**DRY WEIGHT** TOTAL FILLED WEIGHT AVERAGE SPA VOLUME JET PUMPS

4,878 lbs (2,213 kg) 390 US gal (1,476 liters) NORTH AMERICA (60 Hz) 2 TheraMax<sup>™</sup> 2.5 hp (5.1 bhp²) EXPORT (50 Hz) 2 TheraMax<sup>™</sup> 2.0 hp (2.6 bhp²)

**TOTAL JETS** 41 + 8 Air Injector Jets AIR BI OWER 1.5 hp air pump MASSAGE VARIETY

Estimated Monthly Cost

\$13.68

WATER SYSTEM MicroClean® Ultra Filtration System

LIGHTING Integrated

**ELECTRICAL REQUIREMENTS\*** 

NORTH AMERICA (60 Hz) 240 VAC @ 40A, 50A or 60A

EXPORT (50 Hz) 230 VAC @ 17A, 15A

TITANIUM COIL HEATER 5.5 kW<sup>1</sup>



### Hamilton™



7'5" x 7'5" x 36" (226 cm x 226 cm x 92 cm)

**DRY WEIGHT** 826 lbs (375 kg) 4,996 lbs (2,266 kg) **TOTAL FILLED WEIGHT AVERAGE SPA VOLUME** 393 US gal (1,488 liters) **TOTAL JETS** 

MASSAGE VARIETY



**Estimated Monthly Cost** \$14.04

w/ EcoWrap® \$12.96

w/ EcoWrap®

\$11.02





WATER SYSTEM

LIGHTING **JET PUMPS** 

NORTH AMERICA (60 Hz) EXPORT (50 Hz)

2 TheraMax<sup>™</sup> 2.5 cont hp (5.1 bhp²) 2 TheraMax<sup>™</sup> 2.0 cont hp (2.6 bhp²)

Enhanced

**ELECTRICAL REQUIREMENTS'** 

NORTH AMERICA (60 Hz) EXPORT (50 Hz)

240 VAC @ 40A, 50A or 60A 230-240 VAC @ 20A, 30A or 40A 5.5 kW1

MicroClean® Filtration System

STAINLESS STEEL HEATER





### Bristol™ Seats 5

**LOUNGE** 



7' x 7' x 36" (213 cm x 213 cm x 91 cm)

DRY WEIGHT TOTAL FILLED WEIGHT AVERAGE SPA VOLUME TOTAL JETS

745 lbs (338 kg) 4,331 lbs (1,965 kg) 350 US gal (1,325 liters)

MASSAGE VARIETY

**Estimated Monthly Cost** w/ EcoWrap® \$13.18 \$10.80

WATER SYSTEM LIGHTING **JET PUMPS** 

NORTH AMERICA (60 Hz) 2 TheraMax<sup>™</sup> 2.5 cont hp (5.1 bhp²) 2 TheraMax<sup>™</sup> 2.0 cont hp (2.6 bhp²) EXPORT (50 Hz)

**ELECTRICAL REQUIREMENTS\*** 

NORTH AMERICA (60 Hz) 240 VAC @ 40A, 50A or 60A EXPORT (50 Hz) 230-240 VAC @ 20A, 30A or 40A

Enhanced

MicroClean® Filtration System

STAINLESS STEEL HEATER 5.5 kW<sup>1</sup>





Seats 5-6

7'5" x 7'5" x 36" (226 cm x 226 cm x 92 cm)

**DRY WEIGHT** 734 lbs (333 kg) TOTAL FILLED WEIGHT 5,071 lbs (2,300 kg) AVERAGE SPA VOLUME 410 US Gal (1,552 Liters)

TOTAL JETS

**Estimated Monthly Cost** 



WATER SYSTEM MicroClean® Mini Filtration System LIGHTING Classic

JET PUMPS NORTH AMERICA (60 Hz)

2-speed 2.5hp (4.5 bhp²) 1-speed 2.5hp (4.8 bhp²) 2-speed 2.0hp (2.6 bhp2) 1-speed 2.0hp (3.0 bhp2) EXPORT (50 Hz)

**ELECTRICAL REQUIREMENTS** 

240 VAC @ 40A, 50A, or 60A NORTH AMERICA (60 Hz) EXPORT (50 Hz) 230 VAC @ 20A, 30A, or 40A

STAINLESS STEEL HEATER 5.5 kW1



Peyton™ Seats 5-6

7' x 7' x 36" (214 cm x 214 cm x 92 cm)

**DRY WEIGHT** 654 lbs (297 kg) TOTAL FILLED WEIGHT 4,490 lbs (2,037 kg) AVERAGE SPA VOLUME 340 US gal (1,287 liters)

**TOTAL JETS** 

**Estimated Monthly Cost** TBD



WATER SYSTEM MicroClean® Mini Filtration System LIGHTING Classic JET PUMPS

2-speed 2.5hp (4.5 bhp²) 1-speed 2.5hp (4.8 bhp²) NORTH AMERICA (60 Hz) EXPORT (50 Hz) 2-speed 2.0hp (2.6 bhp2) 1-speed 2.0hp (3.0 bhp2)

**ELECTRICAL REQUIREMENTS\*** 

NORTH AMERICA (60 Hz) 240 VAC @ 40A, 50A, or 60A STAINLESS STEEL HEATER 5.5 kW1

EXPORT (50 Hz)

230 VAC @ 20A, 30A, or 40A







### Marin<sup>®</sup> Seats 4-5







6'4" x 7'7" x 34" (193 cm x 231 cm x 86 cm)

**DRY WEIGHT TOTAL FILLED WEIGHT** AVERAGE SPA VOLUME TOTAL JETS MASSAGE VARIETY

803 lbs (364 kg) 4,222 lbs (1,915 kg) 320 US gal (1,211 liters) 45 + 4 Air Injector Jets

**Estimated Monthly Cost** \$12.96

w/ EcoWrap® \$9.79

WATER SYSTEM MicroClean® Ultra Filtration System LIGHTING Integrated AIR BLOWER 1.5 hp air pump JET PUMPS

2 TheraMax<sup>™</sup> 2.5 hp (5.1 bhp²) 2 TheraMax™ 2.0 hp (2.6 bhp²) **ELECTRICAL REQUIREMENTS\*** 

NORTH AMERICA (60 Hz) 240 VAC @ 40A, or 50A 230 VAC @ 10A, 15A 5.5 kW1





Seats 4-5

6'3" x 7'7" x 33.5" (191 cm x 231 cm x 85 cm)

**DRY WEIGHT** 790 lbs (358 kg) 4,251 lbs (1,928 kg) TOTAL FILLED WEIGHT AVERAGE SPA VOLUME 310 US gal (1,173 liters) TOTAL JETS

MASSAGE VARIETY

**Estimated Monthly Cost** \$14.62

w/ EcoWrap® \$11.09

WATER SYSTEM LIGHTING **JET PUMPS** 

NORTH AMERICA (60 Hz)

EXPORT (50 Hz)

EXPORT (50 Hz)

TITANIUM COIL HEATER

NORTH AMERICA (60 Hz) EXPORT (50 Hz)

**ELECTRICAL REQUIREMENTS\*** 

NORTH AMERICA (60 Hz) EXPORT (50 Hz)

STAINLESS STEEL HEATER



MicroClean® Filtration System Enhanced

2 TheraMax<sup>™</sup> 2.5 cont hp (5.1 bhp²)

2 TheraMax<sup>™</sup> 2.0 cont hp (2.6 bhp²)

240 VAC @ 40A, 50A or 60A 230-240 VAC @ 20A, 30A or 40A

5.5 kW1



Prado<sup>®</sup>

Seats 4-5

6'8" x 6'8" x 33" (203 cm x 203 cm x 84 cm)

**DRY WEIGHT** 562 lbs (255 kg) TOTAL FILLED WEIGHT 4,219 lbs (1,914 kg) AVERAGE SPA VOLUME 354 US gal (1,340 liters)

**TOTAL JETS** 26



**Estimated Monthly Cost TBD** 







WATER SYSTEM MicroClean® Mini Filtration System LIGHTING Classic JET PUMPS

NORTH AMERICA (60 Hz)

1 TheraFlo<sup>™</sup> 1.5 cont hp (1 @ 2 spd, 2.5 bhp²) 1 TheraFlo<sup>™</sup> 2.0 cont hp (2 spd 3.0 bhp²) EXPORT (50 Hz)

**ELECTRICAL REQUIREMENTS** 

120 VAC @ 15A or 240 VAC @ 30A or 40A NORTH AMERICA (60 Hz) 230 VAC @ 20A or 30A

EXPORT (50 Hz) STAINLESS STEEL HEATER

1.0 kW1 (120V) or 4.0 kW (240V)

<sup>&</sup>lt;sup>1</sup>2.7 KW on 50 Hz export spas.



### Capri® Seats 2-3

5'9" x 6'10" x 30.5" (175 cm x 208 cm x 77 cm)

**DRY WEIGHT** TOTAL FILLED WEIGHT AVERAGE SPA VOLUME **TOTAL JETS** MASSAGE VARIETY

635 lbs (288 kg) 3,262 lbs (1,480 kg) 230 US gal (909 liters) 31 + 8 Air Injector Jets

Estimated Monthly Cost w/ EcoWrap® \$10.80

\$8.86





WATER SYSTEM LIGHTING AIR BLOWER JET PUMPS

NORTH AMERICA (60 Hz) EXPORT (50 Hz)

**ELECTRICAL REQUIREMENTS** NORTH AMERICA (60 Hz) EXPORT (50 Hz)

TITANIUM COIL HEATER

MicroClean® Ultra Filtration System Integrated 1.5 hp air pump

1 TheraMax<sup>™</sup> 2.5 hp (5.1 bhp²) 1 TheraMax<sup>™</sup> 2.0 hp (2.6 bhp²)

240 VAC @ 40A, or 50A 230 VAC @ 10A, 15A 5.5 kW1



### Dover™

Seats 2-3

5'9" x 6'10" x 30.5" (175 cm x 208 cm x 77 cm)

**DRY WEIGHT** TOTAL FILLED WEIGHT AVERAGE SPA VOLUME **TOTAL JETS** 23 5

620 lbs (281 kg) 3,247 lbs (1,473 kg) 230 US gal (871 liters)

MASSAGE VARIETY

Estimated Monthly Cost \$12.74

w/ EcoWrap® \$10.22







WATER SYSTEM LIGHTING JET PUMPS

NORTH AMERICA (60 Hz) EXPORT (50 Hz)

**ELECTRICAL REQUIREMENTS'** 

NORTH AMERICA (60 Hz) EXPORT (50 Hz) STAINLESS STEEL HEATER MicroClean® Filtration System Enhanced

1 TheraMax<sup>™</sup> 1.5 cont hp (2 spd, 4.8 bhp²) 1 TheraMax<sup>™</sup> 2.0 cont hp (2 spd 3.0 bhp²)

120 VAC @ 15A or 240 VAC @ 30A, or 40A 230 VAC @ 20A, or 30A 1.0 kW1 (120V) or 4.0 kW (240V)



### Alicia™

Seats 2-3

6'8" x 5'9" x 33" (203 cm x 175 cm x 84 cm)

**DRY WEIGHT** 492 lbs (223 kg) TOTAL FILLED WEIGHT 2,780 lbs (1,261 kg) AVERAGE SPA VOLUME 220 gallons (833 liters) 21

**TOTAL JETS** 



**Estimated Monthly Cost** TBD









WATER SYSTEM LIGHTING JET PUMPS

NORTH AMERICA (60 Hz) EXPORT (50 Hz)

**ELECTRICAL REQUIREMENTS**\*

NORTH AMERICA (60 Hz) EXPORT (50 Hz) STAINLESS STEEL HEATER MicroClean® Mini Filtration System Classic

1 TheraFlo<sup>™</sup> 1.5 cont hp (1 @ 2 spd, 2.5 bhp²) 1 TheraFlo<sup>™</sup> 2.0 cont hp (2 spd 3.0 bhp²)

120 VAC @ 15A or 240 VAC @ 30A or 40A 230 VAC @ 20A or 30A 1.0 kW1 (120V) or 4.0 kW (240V)

<sup>&</sup>lt;sup>1</sup>2.7 KW on 50 Hz export spas.

# Color Palette

Whether you're charmed by soothing shades or bold hues, selecting the perfect color combination starts with a pleasing palette that blends seamlessly with your backyard décor.

### Covers

### SunStrong® Covers



### SunStrong® Extreme Covers



25% lighter for easier handling and an added premium touch to your outdoor décor. Standard on 880<sup>™</sup>, 780<sup>™</sup> and 680<sup>™</sup> Series spas

Feature

- 25% lighter
- Water resistant
- Superior UV resistance properties
- Dense foam supports heavy snow loads

Premium outdoor covers. Designed for

cold harsh climates. Standard on 980™

Series spas. Optional upgrade on 880<sup>™</sup>,

Angled to promote run-off

780<sup>™</sup> and 680<sup>™</sup> Series spas.

- Water and stain resistant to provide a simple wipe clean surface
- Superior UV resistance properties

Foam Density

1.5 lbs.

2 lbs.

Material

SunStrong® Outdoor all-weather fabric

SunStrong® Outdoor all-weather fabric

Taper



4 in. - 2.25 in.

5 in. - 3 in.

Finish

Double stitched outdoor thread made from strong UV resistant fibers

Double stitched outdoor thread made from strong UV resistant fibers





Sienna<sup>\*</sup>



Black

# Acrylic Shells

# Cabinetry

980<sup>™</sup> Series

**Exclusives** 

 $SunSide^{\circledR}$ 

880<sup>™</sup> Series

 $SunStrong^{\text{@}}$ 780<sup>™</sup> Series





Platinum



Midnight



Celestite



Monaco



Coastal



Mahogany



Vintage Oak



Modern Hardwood



**Brushed Gray** 



Autumn Walnut\*



Coastal



Mahogany





Slate



Graphite

Genuine Parts & Accessories Sundance Spas

Engineered specifically to optimize your experience, Sundance® Genuine Parts and Accessories prolong the enjoyment of your spa, letting you focus on the way you and your family feel when you use your Sundance® spa.



### **Pillows**

Created to purposefully pose the body in a relaxing position to maximize the benefits of hydrotherapy, Sundance® Spas headrests and replacement pillow sets are an easy way to quickly update your spa.



### **Cover Lifts**

The hydraulic cover lift incorporates a gasassisted lift and a sleek, durable aluminum frame to make moving and storing your spa cover effortless.

The manual cover lift is engineered from a sleek, durable aluminum frame and makes it easier to move and store your spa cover.



### Steps

Modern, modular design now with softer contoured edges. Aluminum frame with improved powder coating process to avoid chipping and discoloration.





